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D4506-3

Job Sheet 181907



Part No: D4506-3

Job Qty: 60 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		9/28/18	0.00	0.00	Start Up Machining-3		JBD 18/9/20
100	Hardinge	60 pcs		9/28/18	0.00	3.31	Hardinge		JBD 18/9/20
120	QC	60 pcs		9/28/18	0.00	0.00	QC8		24 18/09/20
130	Packaging	60 pcs		9/28/18	0.00	0.00	Packaging3-2		DAS 21 SEP 21 2018
140	QC21-SA	60 Ea		9/28/18	0.00	0.00	QC21		9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR1.000	Delrin Round Bar 1" Color: Black	1.1700 ft (.0195 ea)	90-Start up Operation	5111842

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR1.000	1	14	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.850Inches $\pm$ 0.010	0.860 0.840	Diameter	
2	Washer	0.203Inches $\pm$ 0.005 - 0.001	0.208 0.202	Diameter	
3	Washer	0.060Inches $\pm$ 0.010	0.070 0.050		

Plex 8/13/18 1:10 PM Dart.lajeunesse.marie

Rush !!!



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐	☐	Skid-tube ☐	☐	Cross tube ☐	☐	Water Jet ☐	Engineering ☐
NCR No. _____		Scrap ☐	☐	Machining ☐	☐	Small Fab ☐	☐	Prod. Eng. Coord. ☐	Quality ☐
Date : _____	Step #: _____	Use-as-is ☐	☐	Thermoforming ☐	☐	Finishing ☐	☐	Rec/Store/Packaging ☐	Other ☐
									MRB (QSI042) Approval
Description Work Order									Completed By
 1270 Aberdeen Street Heckesbury, ON K64 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartero.com www.darterospace.com Container No: S111842 Part: D4506 - 3 Job No: 181907 Serial No/Batch: S111842 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/20/18									Lead hand / Supervisor Approval Verification
									QC / QA Coordinator Approval
Root Cause									
Environment ☐	No Re-verification ☐								
Design ☐	Operator ☐								
Doc/Data ☐	Offset/Setup ☐								
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Positioned Wrong ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Outside Dimensions ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Over/Under tolerance ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Part Incorrect ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Part Lost/Missing ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Part Moved ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Drawing ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
OTHER :									